



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

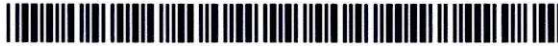
RBST2812-P-5
Job Sheet 182929



Part No: RBST2812-P-5

Job Qty: 18 ea

Part Name: Roller



SEP 19 2018

DAS
13
9-89

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBST2800-P Rev. 1 IPP Rev. A 18.06.21 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	18 pcs		9/17/18			AFF001-VC	8	SEP 19 2018
110	Packaging	18 pcs		9/17/18	0.00	0.00	Packaging2		SEP 19 2018
120	QC	18 pcs		9/17/18	0.00	0.00	QC6		DAS 38 9-89
130	Packaging	18 pcs		9/17/18	0.00	0.00	Packaging3-2		6 9-89
140	QC21-SA	18 Ea		9/17/18	0.00	0.00	QC21	HL5 18-05-24	9-89 SEP 22 2018

Part Op 100 - ISSUE P/O: 40951 TO KG GRINDING. MANUFACTURE AS PER DWG. SHIP QTY REQUIRED OF
Descriptions: 89031009 ***NOTE*** One dowel pin makes 6 pcs.

X 18 pcs.

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SEP 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
89031009	Plug and Pin Gauge	18 Ea (1 ea)	100-Purchasing	5049637
RBST2812-P-5P	Roller	18 (1 ea)	110-Packaging	511402 SEP 11 2018

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	89031009	18	37	0
110-Packaging	RBST2812-P-5P	18	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/6/18 1:11 PM dart.lavoie.chantal

Container No: S111469



Part: RBST2812-P-5

Job No: 182929

Serial No/Batch: S111469

Revision: 1

Inspector:

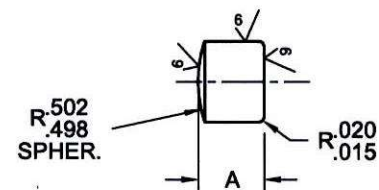
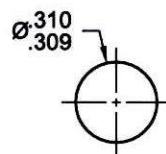
Exp Date:

Instructions:

Date: 09/19/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED



⑤
ROLLER

TOOL #	A +.001 -.001	MATERIAL
RBST2812	.251	.310 MINUS GAUGE PIN MSC #89031009

RED BARN MACHINE	
TITLE RBST2800-P SERIES FOR BELL BEARINGS PORTABLE TRI-ROLLER SWAGING TOOL	
DWG NO. TOOL#(see chart)-5 ROLLER	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON:	APPROVED <i>D. Pitt</i>
DECIMALS .XXX ± .005	HEAT TREAT RC 55-60
.XX ± .01	FINISH
.X ± .1	SPEC
FRACTIONS ± 1/32	USED ON BEARING
ANGLES ± .5°	SEE CHART
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° P.R. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 11-9-09 SHEET 4 of 9



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER **PO040951**

Supplier: AFF001-VC
Affutage K.G. Inc.
11455 Philippe Panneton Ave.
Montreal
QC
H1E 4M1 Canada
Phone: 514 323 0192 514 323 6631
Fax: 514 323 6631

PO No: PO040951
PO Date: 9/6/18
Due Date: 9/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182929	RBST2812-P-5P			Roller	Firmed	-	9/17/18	20 Ea	0 Ea	20 Ea	\$16.00/Ea	\$320.00
					make as per dwg rbst2812 rev. 1			20 X SEP 19 2018					

Grand Total: \$320.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications

A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/19/18 10:28 AM dart.lavoie.chantal

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NOT REQ'D SEE ATTACHED E-MAIL D.

AFFUTAGE K.G. INC.
K.G. GRINDING INC.

40 ans
Depuis 1975

**11455 Ave. Philippe Panneton
Montréal, Québec
Canada, H1E 4M1
Tél. : 514-323-0192
Fax : 514-323-6631**

Distributeur d'outils de coupe & Affutage sur mesure

Distributor of cutting tools & Custom tooling

BON DE LIVRAISON
DELIVERY SLIP

DATE: SEPT-14-2018

DART AEROSPACE

74814

P.O. #

0340951

QTÉ	LIVRÉE	B/O	DESCRIPTION	PRIX UNITAIRE	TOTAL
20 ✓	20	-	PINS RBST2812-P-SP GROUND AS PER SKETCH.	✓ 16.00	288.00
				SOUS-TOTAL	
				TPS	
				TVQ	
				TOTAL:	

RECU EN BONNE CONDITION / RECEIVED IN GOOD ORDER

www.kggrinding.com • sales@kggrinding.com

Reply all |  Delete Junk | 

RE: PO040951 Affutage KG Job 182929

CL

Chantal Lavoie

Today, 12:06 PM

Natasha Belanger 

 Reply all | 

Inbox

No c of c required

From: Natasha Belanger

Sent: Wednesday, September 19, 2018 10:40 AM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO040951 Affutage KG Job 182929

Please advise if CFC is required for these parts, PO advises so.

Thank you,

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com

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